

# **INVESTIGATION ON VARIOUS METHODS TO ENHANCE THE PYROELECTRIC PERFORMANCE OF LEAD-FREE CERAMICS**

A THESIS

Submitted by

**K.S.SRIKANTH (S14011)**

For the award of degree

Of

**MASTER OF SCIENCE (by Research)**



**School of Engineering**

**INDIAN INSTITUTE OF TECHNOLOGY MANDI**

**Mandi, Himachal Pradesh-175001**

**OCTOBER 2018**

*Dedicated to*

*my teachers*

*and*

*family*

### **Declaration by the Research Scholar**

This is to certify that the thesis titled “**Investigation on various methods to enhance the pyroelectric performance of lead-free ceramics**” submitted by me, to the Indian Institute of Technology Mandi for the award of the degree of **Master of Science (by research)**, is a bonafide record of the research work carried out by me in the School of Engineering, Indian Institute of Technology Mandi, under the supervision of Dr. Rahul Vaish. The contents of this thesis, in full or in parts, have not been submitted to any other Institute or University for the award of any degree or diploma.

In keeping with the general practice of reporting scientific observation, due acknowledgements have been made wherever the work described is based on the findings of other investigators.

**K.S.Srikanth**

School of Engineering

Indian Institute of Technology Mandi

Mandi-175005

Himachal Pradesh

Date: 19 October 2018

### Thesis Certificate

This is to certify that the thesis titled “**Investigation on various methods to enhance the pyroelectric performance of lead-free ceramics**” submitted by **K.S.Srikanth**, to the Indian Institute of Technology Mandi for the award of the degree of **Master of Science (by research)**, is a bonafide record of the research work done by him under my supervision in the School of Engineering, Indian Institute of Technology Mandi. The contents of this thesis, in full or in parts, have not been submitted to any other Institute or University for the award of any degree or diploma.

In keeping with the general practice of reporting scientific observation, due acknowledgements have been made wherever the work described is based on the findings of other investigators.

**Dr. Rahul Vaish**

Associate Professor

School of Engineering

Indian Institute of Technology Mandi

Mandi-175005

Himachal Pradesh

Date: 19 October 2018

---

## *Acknowledgements*

---

I am truly indebted to my research supervisor Dr. Rahul Vaish, who put his valuable experience and wisdom at my disposal. His passion for new insights and ways to comprehend the surrounding reality is what inspired me and kept me motivated through this voyage. It was the stimulating and engaging discussions with him that gave me the impetus to go further with the innumerable hours of theoretical and experimental research. It has undoubtedly been a privilege working under his esteemed supervision.

I would also like to extend my gratitude to the faculty at IIT Mandi for their teachings and guidance. I would like to especially thank Dr. Viswanath Balakrishnan, Dr. Atul Dhar, Dr. Satvasheel Powar, Dr. Bharat Singh Rajpurohit and Prof. Subrata Ray for having taught me the necessary courses to help me progress with my research.

I also wish to acknowledge the members of my doctoral committee for their critical appraisal of my research and annual progress. My obligations to Dr. Vishal Singh Chauhan, Dr. Viswanath Balakrishnan, Dr. Atul Dhar and Dr. Satinder Sharma for valuable time and consideration and impartial judgements of my research work.

Much of my efforts would not have been successful without proper help and support from my adorable lab-mates: Manish Sharma, Manish Vaish, Satyanarayan Patel, Himmat Singh Kushwaha, Vinay Pratap Singh and Rajkiran. I am also grateful for the support that I received from my friends at AMRC.

I am really grateful to Yashwant Kashyap and Birender Singh during this period. You were a source of constant optimism and fun. You were the one who gave me company while I was working in night hours till dawn.

Words fail me to describe the support that I received from my family especially my mother, the iron lady in my life. You have always been a constant source of strength, courage and optimism that kept me moving during these couple of years. I also wish to acknowledge the support of my brothers, whom I count as the most important pillar of my family; and dearest Dad, you will always be missed in every step that I take and every move that I make. I hope you are proud of me today.

Special thanks go to Rohit Dubey for being my best friend and making me entertained in the darkest hours. I still remember the outings, parties and specifically playing cards at night which kept me entertained in the busy schedule.

Thank you all.

***K.S.SRIKANTH***

---

## *Preamble*

---

The pyroelectric materials are well-known for their unique thermo-electric conversion ability as these materials have very high sensitivity towards temporal change in temperature and hence have huge market for sensors, detectors, thermal imaging and energy harvesting applications. In order to assess the performance of materials for pyroelectric applications, a variety of figure of merits (FOMs) have been developed to describe the ability of materials to generate energy for practical applications. These include FOMs for current responsivity ( $F_i$ ), detectivity ( $F_d$ ), voltage responsivity ( $F_v$ ) and energy harvesting ( $F_e$  and  $F_e^*$ ). These figures of merit depend mainly on factors like pyroelectric coefficient, dielectric constant, dielectric loss and specific heat which play a detrimental role in enhancing their figure of merits (FOMs). In this context, a plethora of ferroelectric oxides based on  $\text{LiNbO}_3$ ,  $\text{BaTiO}_3$ ,  $\text{Sr}_{0.5}\text{Ba}_{0.5}\text{Nb}_2\text{O}_6$ ,  $\text{Na}_{1/2}\text{Bi}_{1/2}\text{TiO}_3$  etc. in pure and modified forms are widely explored with renewed interest in last decade to match up with the lead-based counterparts. Although the pyroelectric effect has been studied for a long time and significant number of articles been already published, the thrust for looking advanced materials with ultra-high pyroelectric performance around room temperature is still of great interest considering their extensive applications. In this direction, the present study deals with investigation of performance of various lead-free ceramics for pyroelectric device applications. This advancement in pyroelectric performance is achieved by tuning the above mentioned parameters by various chemical and physical routes which is the main focus of the present work. Emphasis is also led on the potential of fabricated materials with the best lead-based and lead-free systems available in the market by comparing their performance for device applications.

The results obtained in the present investigations have been compiled as six chapters as follows:

**Chapter 1** sheds light on introduction to pyroelectric materials and dwells on the importance of developing lead-free ceramics as a substitute for lead-based systems for many pyroelectric applications to date.

**Chapter 2** begins with investigation of chemical modifications route (by doping) to improve their performance. In this context, the pyroelectric aspects of Sn doped BaTiO<sub>3</sub> (BaTi<sub>1-x</sub>Sn<sub>x</sub>O<sub>3</sub>) were studied in detail. Description has also been provided with respect to measurement of various material parameters such as dielectric analysis and hysteresis measurement.

**Chapter 3** expands on the previous study with exploring the physical modifications route which is established by inducing porosity by adding Poly(methyl methacrylate)(PMMA) as the pore former in BaTi<sub>1-x</sub>Sn<sub>x</sub>O<sub>3</sub>(BTS) ceramics. Porosity was varied by adding PMMA 0,2,4,6 and 8 % by wt. to the base ceramic and was systematically characterized for microstructural, ferroelectric, dielectric and pyroelectric properties.

**Chapter 4** explores the composite route by glass addition technique to improve the performance of pyroelectric ceramics. 3BaO-3TiO<sub>2</sub>-B<sub>2</sub>O<sub>3</sub>(BTBO) glass was added to Ba<sub>0.85</sub>Sr<sub>0.15</sub>Zr<sub>0.1</sub>Ti<sub>0.9</sub>O<sub>3</sub>(BST-BZT) ceramics and the role of glass in ceramics microstructure has been investigated in detail. All the pyroelectric figure of merits was systematically estimated to present the effect of glass in enhancing pyroelectric performance of BST-BZT ceramics.

**Chapter 5** investigates the effect of tuning phase transitions to improve the pyroelectric performance of (1-x)(Ba<sub>0.9</sub>Ca<sub>0.1</sub>)TiO<sub>3</sub>-xBa(Sn<sub>0.2</sub>Ti<sub>0.8</sub>)O<sub>3</sub> (BCT-xBST) lead-free ceramics. All the FOMs were systematically obtained and confirmed by measuring electrical signal from



pyroelectric set-up. All the FOMs were finally compared with best lead-based and best lead-free systems to highlight the significance of designing phase transitions for pyroelectric applications.

**Chapter 6** concludes the thesis by summarizing the key findings of the investigation and highlights the best results obtained during individual studies.

The following publications are largely based on the studies conducted as a part of the research work reported over here.

1. **K.S.Srikanth**, Satyanarayan Patel, Sebastian Steiner and Rahul Vaish, “Engineered microstructure for tailoring the pyroelectric performance of  $\text{Ba}_{0.85}\text{Sr}_{0.15}\text{Zr}_{0.1}\text{Ti}_{0.9}\text{O}_3$  ceramics by  $3\text{BaO}-3\text{TiO}_2-\text{B}_2\text{O}_3$  glass addition”, *Appl. Phys. Lett.* **110** (23), 232901 (2017).
2. **K.S.Srikanth**, V.P.Singh and Rahul Vaish, “Enhanced pyroelectric figure of merits of porous  $\text{BaSn}_{0.05}\text{Ti}_{0.95}\text{O}_3$  ceramics”, *J. Eur. Ceram. Soc.* **37** (13), 3943-3950 (2017).
3. **K.S.Srikanth**, Satyanarayan Patel, Sebastian Steiner and Rahul Vaish, “Pyroelectric signal in  $(\text{Ba,Ca})\text{TiO}_3-x\text{Ba}(\text{Sn,Ti})\text{O}_3$  ceramics: A viable alternative for lead based ceramics”, *Scripta Materialia* **146**, 146-149 (2017).
4. **K.S. Srikanth**, Satyanarayan Patel and Rahul Vaish, “Pyroelectric performance of  $\text{BaTi}_{1-x}\text{Sn}_x\text{O}_3$  ceramics”, *Int. J. Appl. Ceram. Tech.* **15** (2), 546-553 (2017).

### **Other articles include:**

1. **K.S.Srikanth** and Rahul Vaish, “Enhanced electrocaloric, pyroelectric and energy storage performance of  $\text{BaCe}_x\text{Ti}_{1-x}\text{O}_3$  ceramics”, *J. Eur. Ceram. Soc.* **37** (13), 3927-3933 (2017).

2. **K.S.Srikanth**, Satyanarayan Patel and Rahul Vaish, “Enhanced electrocaloric effect in glass added  $0.94\text{Bi}_{0.5}\text{Na}_{0.5}\text{TiO}_3\text{-}0.06\text{BaTiO}_3$  ceramics”, *J. Aust. Ceram. Soc.* **1-5** (2017).
3. S. Patel, **K.S. Srikanth** and R. Vaish, “Effect of sintering parameters on the dynamic hysteresis scaling behavior of  $\text{Ba}_{0.85}\text{Sr}_{0.15}\text{Zr}_{0.1}\text{Ti}_{0.9}\text{O}_3$  ceramics”, *Integrated Ferroelectrics* **176** (1),95-108: (2016).
4. **K.S.Srikanth**, V.P.Singh and Rahul Vaish, “Pyroelectric performance of porous  $\text{Ba}_{0.85}\text{Sr}_{0.15}\text{TiO}_3$  ceramics”, *Int. J. Appl. Ceram. Tech.* **15** (1), 140-147 (2017).
5. **K.S. Srikanth**, Sidhant Kumar, Satyanarayan Patel, Puneet Azad and Rahul Vaish, “Pyroelectric energy harvesting using  $\text{Ba}_{0.85}\text{Sr}_{0.15}\text{Zr}_{0.1}\text{Ti}_{0.9}\text{O}_3$  ceramics and its cement based composites, *J. Intell. Mater. Syst. Struct.* (2017) (Under review).
6. **K.S. Srikanth**, Satyanarayan Patel and Rahul Vaish, “Functional cementitious composites for pyroelectric applications”, *J. Electr. Mater.* **47** (4), 2378-2385 (2017).
7. **K.S. Srikanth**, H.S.Kushwaha and Rahul Vaish, “Microstructural and photocatalytic performance of  $\text{BaCe}_x\text{Ti}_{1-x}\text{O}_3$  ceramics”, *Mater. Sci. Sem. Process*, **73**, 51-57 (2017).
8. **K.S.Srikanth**, Satyanarayan Patel and Rahul Vaish, “Electrocaloric behavior and temperature dependent scaling of dynamic hysteresis of  $\text{Ba}_x\text{Sr}_{1-x}\text{TiO}_3$  ( $x=0.7, 0.8$  and  $0.9$ ) bulk ceramics”, *J. Aust. Ceram. Soc.* **54** (3), 439-450 (2017).
9. **K.S. Srikanth**, V.P.Singh, Satyanarayan Patel and Rahul Vaish, “Pyroelectric performance of  $[\text{Bi}_{0.48}\text{Na}_{0.4032}\text{K}_{0.0768}]\text{Sr}_{0.04}(\text{Ti}_{0.975}\text{Nb}_{0.025})\text{O}_3$  ceramics”, *J. Aust. Ceram. Soc.* (2017) (Under Review)

10. Sumeet Sharma, Swarnab, **K.S.Srikanth** and Vishal Singh Chauhan, "Pyroelectric performance of POP added SBN composites", *J. Aust. Ceram. Soc.* **54** (3), 389-394 (2017).
11. **K.S.Srikanth**, Sidhant Kumar, Manish Vaish and Rahul Vaish, "Pyroelectric energy harvesting using lead-free ceramics: A comparative study", *Energy Tech.* **6** (5), 943-949 (2017).
12. **K.S.Srikanth**, M. Hooda, H.S. Kushwaha, V.P. Singh and Rahul Vaish, "Effect of Sn dopant on structural and photocatalytic properties of (Ba,Ca)TiO<sub>3</sub>- xBa(Sn,Ti)O<sub>3</sub> ceramics", *Mater. Sci. Sem. Process.* **79**, 153-160 (2017).
13. S Singh, **K.S. Srikanth** and B Singh, " Pyroelectric performance of [(1-x)Ba<sub>0.9</sub>Ca<sub>0.1</sub>TiO<sub>3</sub>- x(BaSn<sub>0.2</sub>Ti<sub>0.8</sub>O<sub>3</sub>)] lead free ceramics", *Ferroelectrics* **526** (1), 68-75 (2018).
14. S. Patel, **K.S.Srikanth**, S. Steiner, R. Vaish and T. Fromling, " Pyroelectric and impedance studies of the 0.5 Ba (Zr<sub>0.2</sub>Ti<sub>0.8</sub>) O<sub>3</sub>-0.5 (Ba<sub>0.7</sub>Sr<sub>0.3</sub>) TiO<sub>3</sub> ceramics", *Ceramics International*, (2018) (Accepted).

---

# Table of contents

---

	Page
Title	
Declaration	i
Thesis certificate	ii
Acknowledgements	iii
Preamble	v
Table of contents	x
List of figures	xiii
List of tables	xvi
<b>Chapter 1: Introduction</b>	
<i>1.1 Ferroelectric materials</i>	1
<i>1.2 Piezoelectric materials</i>	4
<i>1.3 Functional hierarchy: dielectric, piezoelectric, pyroelectric and ferroelectric materials</i>	8
<i>1.4 Pyroelectricity</i>	9
<i>1.5 Applications of pyroelectric materials</i>	17
<i>1.6 Pyroelectric energy harvesting</i>	17
<i>1.6.1 History of pyroelectric energy harvesting</i>	18
<i>1.7 Selection of materials for pyroelectric applications</i>	19
<i>1.8 Thesis objectives and scope</i>	24
<b>References</b>	25

**Chapter 2: *Pyroelectric performance of  $BaTi_{1-x}Sn_xO_3$  ceramics: Chemical modifications route***

**2.1 Introduction**30

**2.2 Materials and methods**32

**2.3 Results and discussion**33

**2.4 Conclusions**41

**References** 42

**Chapter 3: *Enhanced pyroelectric figure of merits of porous  $BaSn_{0.05}Ti_{0.95}O_3$  ceramics: Physical modifications route***

**3.1 Introduction** 45

**3.2 Materials and methods** 48

**3.3 Results and discussion** 50

**3.4 Conclusions** 61

**References** 62

**Chapter 4: *Engineered microstructure for tailoring the pyroelectric performance of  $Ba_{0.85}Sr_{0.15}Zr_{0.1}Ti_{0.9}O_3$  ceramics by  $3BaO-3TiO_2-B_2O_3$  glass addition***

**4.1 Introduction** 65

**4.2 Materials and methods** 66

**4.3 Results and discussion** 67

**4.4 Conclusions**

**73**

**References**

**74**

**Chapter 5: *Pyroelectric signals in (Ba,Ca)TiO<sub>3</sub>- xBa(Sn,Ti)O<sub>3</sub> ceramics: A viable alternative for lead-based ceramics: Compositionally tuning the phase transitions route.***

**5.1 Introduction 76**

**5.2 Materials and methods77**

*5.2.1 Synthesis of Ba<sub>0.9</sub>Ca<sub>0.1</sub>Sn<sub>x</sub>Ti<sub>1-x</sub>O<sub>3</sub>*

*5.2.2 Material characterization*

**5.3 Results and discussion79**

*5.3.1 Phase structure and microstructure*

*5.3.2 Raman Spectroscopy*

*5.3.3 Ferroelectric, dielectric and pyroelectric characteristics*

**5.4 Conclusions**

**90**

**References**

**91**

**Chapter 6: Summary and Conclusions93**

**Vistas Ahead 96**